

## RIVKLE® Standard blind rivet nuts

Aluminium | Countersunk head | Plain | Cylindrical | Closed

Note: RIVKLE® adapted tonon ferrous applications. Equivalent to class 6 nut. Need countersunk hole but provides a perfect flush to surface | Thread according to ISO 6h (ISO 68-1)

Technical information can be found on the last page.



Diameter (d)	Article number	Drilling diameter d nominal size	B	E max.	L <sub>2</sub>	e		Length (l) nominal size	S	f nominal size
						min.	max.			
M 3	23330030035	5	7.2	0.1	10.0	1.5	3.5	14.1	S = 4.0 - e	1.3
M 4	23330040035	6	8.2	0.1	11.6	1.5	3.5	17.7	S = 4.6 - e	1.3
	23330040050				11.8	3.5	5.0	19.3	S = 6.0 - e	
M 5	23330050045	7	9.6	0.1	13.6	1.5	4.5	19.4	S = 5.7 - e	1.5
M 6	23330060045	9	11.7	0.1	17.0	1.5	4.5	25.2	S = 6.5 - e	1.5
	23330060065				17.0	4.5	6.5	27.3	S = 8.6 - e	
M 8	23330080045	11	13.5	0.1	21.4	1.5	4.5	30.0	S = 6.9 - e	1.5
	23330080065				21.3	4.5	6.5	32.1	S = 9.1 - e	

All technical data refer to the measure mm

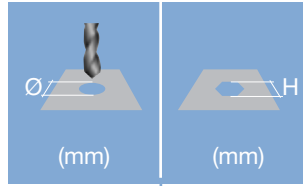




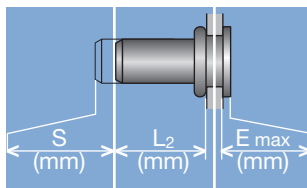
**Head diameter**  
**Overall length**  
**Thread size**



**Grip range**  
 Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**  
 If round → diameter  
 If hexagonal → width across flats

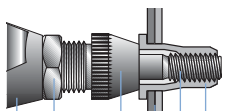


**Head projection after setting**  
 Variable according to the application (setting load, material substrate, etc.)

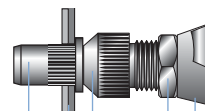
**Blind side projection after installation**  
 Defines the clearance needed on the blind side (cannot be used for quality control)

**Setting stroke**  
 Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

